



TECHNICAL DATA SHEET

Heatlok Soy® 200 Plus is a two component, closed cell, spray applied, rigid polyurethane foam system. This product uses recycled plastic materials, rapidly renewable soy oils, and the blowing agent has zero ozone depleting potential. Heatlok Soy 200 Plus complies with the intent of the International Code Council's residential and commercial building codes and is commonly used as a thermal insulation, air barrier, vapor retarder and water resistive barrier in above grade, below grade, interior and exterior applications.

PHYSICAL PROPERTIES			
ASTM D 1622	Density	2.1 lb/ft ³	33.6 kg/m ³
ASTM C 518	Initial Thermal Resistance (R-value @ 1 inch) See ESR for additional R-value information	7.4 ft ² h°F/BTU	1.3 Km ² /W
ASTM E 283	Air Leakage @ 75 Pa @ 1"	< 0.02 L/sm ²	
ASTM E 2178	Air Permeance @ 75 Pa @ 1"	< 0.02 L/sm ²	
ASTM E 2357	System Air Leakage Rating, After Wind Conditioning @ ΔP = 75Pa	< 0.0022 L/sm ²	
ASTM E 2357	Penetrations Check; Continuity at Penetrations; @ reference air leakage	Pass	
ASTM E 96	Water Vapor Permeance @ 1.42" Qualifies as a Class II vapor barrier per IBC Section 202	< 1 perm	< 57.2 ng/Pa•s•m ²
ASTM D 1621	Compressive Strength	28.7 psi	198 kPa
ASTM D 1623	Tensile Strength	46.2 psi	319 kPa
ASTM D 2126	Dimensional Stability @ 158°F (70°C) 97% R.H. (168 hrs, sample without any substrate)	(% volume change) -1.37 / -0.42 / +0.27	
CA 01350	VOC Emissions Standard	Compliant	
ASTM C 1338	Fungi Resistance	No fungal growth	
ASTM D 2856	Closed Cell Content	~ 90%	

FIRE TEST RESULTS		
ASTM E 84	Surface Burning Characteristics, 4" thick Flame Spread Index Smoke Developed	Class I 20 400
NFPA 286	Ignition Barrier – Compliant with 2006, 2009 & 2012 IBC and IRC, and ICC-ES AC-377 Appendix X, for use in attics and crawl spaces without a prescriptive ignition barrier, thermal barrier or intumescent coating.	Pass
NFPA 286	Thermal Barrier – Compliant with the 2006, 2009 & 2012 IBC and IRC, as an interior finish without a 15 minute thermal barrier with DC-315 at 18 mils wet film thickness, 12 mils dry film thickness, or Blazelok™ TBX at 18 mils wet film thickness, 12 mils dry film thickness.	Pass
ASTM D 1929	Ignition Properties (spontaneous ignition temperature)	932°F (500°C)

RECYCLED & RENEWABLE CONTENT	
Polyols Containing Recycled and Renewable Content	~ 40%
Renewable Content	13.5%

REACTIVITY PROFILE			
Cream Time	Gel Time	Tack Free Time	End of Rise
0 – 1 seconds	2 – 4 seconds	3 – 5 seconds	4 – 6 seconds

LIQUID COMPONENT PROPERTIES*		
PROPERTY	A-PMDI ISOCYANATE	HEATLOK SOY 200 PLUS RESIN
Color	Brown	Blue-Green
Viscosity @ 77°F (25°C)	180 – 220 cps	350 – 550 cps
Specific Gravity	1.24	1.18 – 1.21
Shelf Life of unopened drum properly stored	12 months	6 months
Storage Temperature	50 – 100°F (10 – 38°C)	< 70°F (21°C)
Mixing Ratio (volume)	1:1	1:1

*See SDS for more information.

RECOMMENDED PROCESSING CONDITIONS*		
Initial Primary Heater Setpoint Temperature	110°F	43°C
Initial Hose Heat Setpoint Temperature	110°F	43°C
Initial Processing Setpoint Pressure	1200 psi	8274 kPa
Substrate Temperature	Summer > 50°F Winter > 20°F	Summer > 10°C Winter > -7°C
Moisture Content of Substrate	≤ 19%	≤ 19%
Moisture Content of Concrete	Concrete must be cured, dry and free of dust and form release agents.	

*Foam application temperatures and pressures can vary widely depending on temperature, humidity, elevation, substrate, equipment and other factors. While processing, the applicator must continuously observe the characteristics of the sprayed foam and adjust processing temperatures and pressures to maintain proper cell structure, adhesion, cohesion and general foam quality. It is the sole responsibility of the applicator to process and apply Heatlok Soy 200 Plus within specification.

General Requirements: Equipment must be capable of delivering the proper ratio (1:1 by volume) of polymeric isocyanate (PMDI) and polyol blend at adequate temperatures and spray pressures. Substrate must be at least 5 degrees above dew point, with best processing results when ambient humidity is below 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents and other materials that would adversely affect adhesion of the polyurethane foam. Due to the exothermic reaction of the isocyanate and polyol blend, mixed components should be applied in layers (maximum 3" thickness per layer). Allow foam to cool completely before applying successive layers.

Heatlok Soy 200 Plus must be separated from the interior of the building by an approved thermal barrier or an approved finish material equivalent to a thermal barrier in accordance with applicable codes. Heatlok Soy 200 Plus must be sprayed at a minimum thickness of 1" per pass. This product must not be used when the continuous service temperature of the substrate or foam is below -60°F (-51°C) or above 180°F (82°C). Heatlok Soy 200 Plus should not be used to cover flexible ductwork.

Disclaimer: The information herein is to assist customers in determining whether our products are suitable for their applications. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent inferred. All patent rights are reserved. The foam product is combustible and must be protected in accordance with applicable codes. Protect from direct flame and spark contact, around hot work for example. The exclusive remedy for all proven claims is replacement of our materials.