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# ICC-ES Report

## ESR-3824

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**DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION**

**SECTION: 07 21 00—THERMAL INSULATION**

**REPORT HOLDER:**

**DEMILEC (USA) INC.**

**3315 EAST DIVISION STREET  
ARLINGTON, TEXAS 76011**

**EVALUATION SUBJECT:**

**HEATLOK® XT-s SPRAY-APPLIED INSULATION**



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# ICC-ES Evaluation Report

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*A Subsidiary of the International Code Council®*
**DIVISION: 07 00 00—THERMAL AND MOISTURE  
PROTECTION**
**Section: 07 21 00—Thermal Insulation**
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**EVALUATION SUBJECT:**
**HEATLOK® XT-s SPRAY-APPLIED INSULATION**
**1.0 EVALUATION SCOPE**
**Compliance with the following codes:**

- 2015, 2012 and 2009 *International Building Code*® (IBC)
- 2015, 2012 and 2009 *International Residential Code*® (IRC)
- 2015, 2012 and 2009 *International Energy Conservation Code*® (IECC)
- 2013 *Abu Dhabi International Building Code* (ADIBC)<sup>†</sup>

<sup>†</sup>The ADIBC is based on the 2009 IBC. 2009 IBC code sections referenced in this report are the same sections in the ADIBC.

- Other Codes (See Section 8.0)

**Properties evaluated:**

- Surface-burning characteristics
- Physical properties
- Thermal resistance
- Attic and crawl space installation
- Air permeability
- Water vapor transmission

**2.0 USES**

Demilec Heatlok® XT-s closed cell spray foam product is used as a nonstructural thermal insulating material in Type VB construction (IBC) and dwellings under the IRC. The insulation is for use in wall cavities, floor assemblies, ceiling assemblies or attics and crawl spaces when installed in accordance with Section 4.4.

Under the IRC and the 2015 IBC, the insulation may be used as air-impermeable insulation when installed in accordance with Section 3.5.

**3.0 DESCRIPTION**
**3.1 General:**

Demilec Heatlok® XT-s product is a rigid, medium-density, spray-applied cellular polyurethane foam plastic insulation installed as a component of wall assemblies, ceilings, floors, crawlspaces and cavities of roofs. The foam plastic insulation is a two-component, closed-cell, one-to-one by volume spray foam system with a nominal density of 2.0 pcf (32 kg/m<sup>3</sup>). The insulation is produced in the field by combining a polymeric isocyanate (A component) with a polymeric resin blend (B component). The insulation components have a shelf life of six months when stored in factory-sealed containers at temperatures between 50°F (10°C) and 80°F (26°C).

**3.2 Surface-burning Characteristics:**

Demilec Heatlok® XT-s product, at a maximum thickness of 4 inches (102 mm) and a nominal density of 2.0 pcf (32 kg/m<sup>3</sup>), has a flame spread index of 25 or less and a smoke-developed index of 450 or less when tested in accordance with ASTM E84 (UL 723). There are not any thickness limitations when insulation is covered by a code-prescribed thermal barrier.

**3.3 Thermal Resistance (R-values):**

Demilec Heatlok® XT-s product has thermal resistance (R-value), at a mean temperature of 75°F (24°C), as shown in Table 1.

**3.4 Vapor Permeance:**

HEATLOK® XT-s has a vapor permeance of less than 10 perms (5.7x10<sup>-12</sup> kg/Pa-s-m<sup>2</sup>) when applied at a minimum of 1 inch (25.4 mm) thickness and may be used where a Class III vapor retarder is required by the applicable code.

**3.5 Air Permeability:**

HEATLOK® XT-s foam plastic insulation, at a minimum 1-inch (25 mm) thickness, is considered air-impermeable insulation in accordance with 2015 and 2012 IRC Section R806.5 (2009 IRC Section R806.4) and 2015 IBC Section 1203.3 based on testing in accordance with ASTM E283.

**3.6 Paint to Protect® DC315 Intumescent Coating:**

Paint to Protect® DC315 intumescent coating, manufactured by International Fireproof Technology, Inc., is a one-component water-based coating. The coating is supplied in 5-gallon (19 L) pails and 55-gallon (208 L) drums and has a shelf life of 24 months when stored in factory-sealed containers at temperatures between 50°F (10°C) and 90°F (32°C).

### 3.7 Blazelok TBX Intumescent Coating:

Blazelok™ TBX intumescent coating, manufactured by TPR<sup>2</sup> Corporation, is a one-component water-based coating with specific gravity of 1.4. The coating is supplied in 5-gallon (19 L) pails and 55-gallon (208 L) drums and has a shelf life of 12 months when stored in factory-sealed containers at temperatures between 45°F (7°C) and 90°F (32°C).

## 4.0 INSTALLATION

### 4.1 General:

Demilec Heatlok® XT-s product must be installed in accordance with the manufacturer's published installation instructions and this report. A copy of the manufacturer's published installation instructions must be available at all times on the jobsite during installation.

### 4.2 Application:

The insulation is spray-applied on the jobsite using equipment identified in the manufacturer's published installation instructions. The Demilec Heatlok® XT-s product must be applied when the ambient and substrate temperature is between 50°F (10°C) and 120°F (49°C). The insulation must not be used in areas that have a maximum service temperature greater than 180°F (82°C). The foam plastic insulation must not be used in electrical outlet or junction boxes or in continuous contact with rain or water. The substrate must be free of moisture, frost or ice, loose scales, rust, oil and grease, or contaminants that will interfere with adhesion of the spray foam insulation. The Demilec Heatlok® XT-s product is applied in passes having a maximum thickness of 2 inches (51 mm) per pass. When multiple passes are required, subsequent passes can be sprayed once the core temperature drops below 100°F.

### 4.3 Thermal Barrier:

**4.3.1 Application with a Prescriptive Thermal Barrier:** Demilec Heatlok® XT-s insulation must be separated from the interior of the building by an approved thermal barrier of 1/2-inch-thick (12.7 mm) gypsum wallboard or an equivalent 15-minute thermal barrier complying with and installed in accordance with the applicable code except where the installation complies with the requirements set forth in Section 4.3.2. When installation is within an attic or crawl space as described in Section 4.4, a thermal barrier is not required between the foam plastic and the attic or crawl space, but is required between the insulation and the interior of the building.

There is no thickness limit when installed behind a code-prescribed thermal barrier except as noted in Section 4.4.2.1.

### 4.3.2 Application without a Prescriptive Thermal Barrier:

The prescriptive 15-minute thermal barrier may be omitted when installation is in accordance with this section. The insulation and coating may be spray-applied to the interior facing of walls and the underside of roof sheathing or roof rafters, and in crawl spaces, and may be left exposed as an interior finish without a prescribed 15-minute thermal barrier or ignition barrier. The thickness of the foam plastic applied to the underside of the roof sheathing must not exceed 11 1/2 inches (292 mm). The thickness of the foam plastic applied to the vertical wall surfaces must not exceed 7 1/2 inches (191 mm). The foam plastic must be covered on all surfaces with DC-315 Fireproof Paint at a minimum wet film thickness of 18 wet mils (0.46 mm) (12 dry mils [0.31 mm]), at a rate of 1.12 gal/100 ft<sup>2</sup> (0.457 L/m<sup>2</sup>) or with Blazelok™ TBX at a minimum wet film thickness of 18 wet mils (0.46 mm)

(12 dry mils [0.31 mm]), at a rate of 1.12 gal/100 ft<sup>2</sup> (0.457 L/m<sup>2</sup>). The coating must be applied over the Demilec Heatlok® XT-s insulation in accordance with the coating manufacturer's instructions and this report. Surfaces to be coated must be dry, clean and free of dirt, loose debris and other substances that could interfere with the adhesion of the coating. The coating is applied in one coat by airless spray equipment at ambient temperatures above 50°F (10°C) and relative humidity of less than 70 percent.

### 4.4 Ignition Barrier – Attics and Crawl Spaces:

#### 4.4.1 Application with a Prescriptive Ignition Barrier:

When Demilec Heatlok® XT-s insulation is installed within attics or crawl spaces where entry is made only for service of utilities, an ignition barrier must be installed in accordance with IBC Section 2603.4.1.6 and IRC Sections R316.5.3 and R316.5.4, as applicable. The ignition barrier must be consistent with the requirements for the type of construction required by the applicable code, and must be installed in a manner so that the foam plastic insulation is not exposed. The attic or crawl space area must be separated from the interior of the building by an approved 15-minute thermal barrier as described in Section 4.3.1.

Demilec Heatlok® XT-s insulation, as described in this section, may be installed in unvented attics in accordance with 2015 and 2012 IRC Section R806.5 (2009 IRC Section R806.4) or 2015 IBC Section 1203.3.

#### 4.4.2 Application without a Prescriptive Ignition Barrier:

Where the spray-applied insulation is installed in accordance with Section 4.4.2.1, the following conditions apply:

- Entry to the attic or crawl space is to only service utilities, and no storage is permitted.
- There are no interconnected attic or crawl space areas.
- Air in the attic or crawl space is not circulated to other parts of the building.
- Attic ventilation is provided when required by IBC Section 1203.2 or IRC Section R806, except when air-impermeable insulation is permitted in unvented attics in accordance with the 2015 IBC Section 1203.3 or 2015 and 2012 IRC Section R806.5 (2009 IRC Section R806.4). Under-floor (crawl space) ventilation is provided when required by 2015 IBC Section 1203.4 (2012 and 2009 IBC Section 1203.3) or IRC Section R408.1, as applicable.
- Combustion air is provided in accordance with *International Mechanical Code*® Section 701.

#### 4.4.2.1 Application without a Prescriptive Ignition Barrier:

In attics and crawl spaces, Demilec Heatlok® XT-s insulation may be spray-applied to the underside of roof sheathing and/or rafters, and to vertical surfaces and the underside of floors as described in this section. The thickness of the foam plastic applied to the underside of the overhead surfaces (roof sheathing, rafters and the underside of floors) must not exceed 11 1/2 inches (292 mm). The thickness of the foam plastic applied to vertical surfaces must not exceed 7 1/2 inches (191 mm). The insulation may be left exposed without a prescriptive ignition barrier or fire-protective coating. The attic or crawl space must be separated from the interior of the building by an approved 15-minute thermal barrier as described in Section 4.3.1.

**4.4.2.2 Use on Attic Floors:** Demilec Heatlok® XT-s insulation may be installed at a maximum thickness of 11 1/2 inches (292 mm) between and over joists in attic

floors. The Demilec Heatlok® XT-s insulation must be separated from the interior of the building by an approved thermal barrier. The coating specified in Section 4.3.2 and the ignition barrier in accordance with IBC Section 2603.4.1.6 and IRC Section R316.5.3 may be omitted.

## 5.0 CONDITIONS OF USE

The Demilec Heatlok® XT-s insulation described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 This evaluation report and the manufacturer's published installation instructions, when required by the code official, must be submitted at the time of permit application.
- 5.2 Demilec Heatlok® XT-s insulation and applicable coating must be installed in accordance with the manufacturer's published installation instructions, this report and the applicable code. The instructions within this report govern if there are any conflicts between the manufacturer's published installation instructions and this report.
- 5.3 Demilec Heatlok® XT-s insulation must be separated from the interior of the building by an approved 15-minute thermal barrier, as described in Section 4.3.1, except when installation is as described in Section 4.3.2 and 4.4.
- 5.4 Demilec Heatlok® XT-s insulation must be protected from the weather during application.
- 5.5 Demilec Heatlok® XT-s insulation must be applied by installers approved by Demilec.
- 5.6 Use of Demilec Heatlok® XT-s insulations in areas where the probability of termite infestation is "very heavy" must be in accordance with 2015 and 2009 IBC Section 2603.8 (2012 IBC Section 2603.9) or IRC Section R318.4, as applicable.
- 5.7 Jobsite certification and labeling of the insulation must comply with 2015 IRC Sections N1101.10.1 and N1101.10.1.1 (2012 IRC Sections N1101.12.1 and N1101.12.1.1 or 2009 IRC Sections N1101.4 and N1101.4.1) and 2015 and 2012 IECC Sections C303.1.1, C303.1.1.1, R303.1.1 and R303.1.1.1 (2009 IECC Sections 303.1.1 and 303.1.1.1), as applicable.
- 5.8 Demilec Heatlok® XT-s insulation is produced in Arlington, Texas and Boisbriand, Quebec, Canada under a quality-control program with inspections by ICC-ES.

## 6.0 EVIDENCE SUBMITTED

- 6.1 Data in accordance with the ICC-ES Acceptance Criteria for Spray-applied Foam Plastic Insulation (AC377), dated May 2015, including reports of tests in accordance with Appendix X of AC377.
- 6.2 Reports on room corner tests in accordance with NFPA 286.
- 6.3 Report on air leakage testing in accordance with ASTM E283.

- 6.4 Reports on water vapor transmission tests in accordance with ASTM E96 (desiccant method)

## 7.0 IDENTIFICATION

Components for Demilec Heatlok® XT-s insulation are identified with the manufacturer's name (Demilec), address and telephone number; the product trade name (Demilec Heatlok® XT-s); product type (A or B component); use instructions; the density; the flame-spread and smoke-developed indices; the evaluation report number (ESR-3824).

Intumescent coating is identified with the manufacturer's name and address, the product name and use instructions.

## 8.0 OTHER CODES

### 8.1 Scope:

In addition to the codes referenced in Section 1.0, the products recognized in this report have also been evaluated for compliance with the following codes:

- 2006 IBC
- 2006 IRC
- 2006 IECC

### 8.2 Uses:

The products comply with the above-mentioned codes as described in Sections 2.0 through 7.0 of this report, except as noted below:

- **Application with a Prescriptive Thermal Barrier:** See Section 4.3.1, except the approved thermal barrier must be installed in accordance with Section R314.4 of the 2006 IRC.
- **Application without a Prescriptive Thermal Barrier:** See Section 4.3.2.
- **Application with a Prescriptive Ignition Barrier:** See Section 4.4.1, except attics must be vented in accordance with Section 1203.2 of the 2006 IBC or Section R806 of the 2006 IRC, and crawl space ventilation must be in accordance with 2006 IBC Section 1203.3 or 2006 IRC Section R408, as applicable.
- **Application without a Prescriptive Ignition Barrier:** See Section 4.4.2, except attics must be vented in accordance with Section 1203.2 of the 2006 IBC or Section R806 of the 2006 IRC, crawl space ventilation must be in accordance with 2006 IBC Section 1203.3 or 2006 IRC Section R408, as applicable, and combustion air is provided in accordance with 2006 *International Mechanical Code*® Sections 701 and 703.
- **Protection Against Termites:** See Section 5.6, except use of the insulation in areas where the probability of termite infestation is "very heavy" must be in accordance with Section R320.5 of the 2006 IRC.
- **Jobsite Certification and Labeling:** See Section 5.7, except jobsite certification and labeling must comply with Sections 102.1.1 and 102.1.1.1, as applicable, of the 2006 IECC.

TABLE 1—THERMAL RESISTANCE (R-VALUES)<sup>1</sup>

THICKNESS (inches)	DEMILEC HEATLOK <sup>®</sup> XT-s R-VALUE (°F.ft <sup>2</sup> .h/Btu)
1	6.7
2	13
3	19
3.5	23
4	26
5	32
5.5	35
6	39
7	45
7.75	50
8	51
9	58
10	64
11	71
12	77
13	84
14	90
15	97
16	103

For SI: 1 inch = 25.4 mm; 1°F.ft<sup>2</sup>.hr/Btu = 0.176 110 k.m<sup>2</sup>/W.

<sup>1</sup>Calculated R-values are based on tested K-values at 1- and 3.5-inch thicknesses

\*R-values greater than 10 are rounded to the nearest whole number

**ICC-ES Evaluation Report****ESR-3824 FBC Supplement**

Issued April 2016

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**Section: 07 21 00—Thermal Insulation****REPORT HOLDER:****DEMILEC (USA) INC.**  
3315 EAST DIVISION STREET  
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[www.demilec.com](http://www.demilec.com)**EVALUATION SUBJECT:****HEATLOK® XT-s SPRAY-APPLIED INSULATION****1.0 REPORT PURPOSE AND SCOPE****Purpose:**

The purpose of this evaluation report supplement is to indicate that Demilec Heatlok® XT-s closed cell spray foam product, recognized in ICC-ES master evaluation report ESR-3824 has also been evaluated for compliance with the codes noted below.

**Applicable code editions:**

- 2014 *Florida Building Code—Residential*
- 2014 *Florida Building Code—Building*

**2.0 CONCLUSIONS**

The Demilec Heatlok® XT-s closed cell spray foam product, described in Sections 2.0 through 7.0 of the master evaluation report ESR-2642, complies with the 2014 *Florida Building Code—Residential* and 2014 *Florida Building Code—Building*, provided the design and installation are in accordance with the *International Building Code®* (IBC) provisions noted in the master report.

Use of the Demilec Heatlok® XT-s closed cell spray foam product for compliance with the High-Velocity Hurricane Zone provisions of the 2014 *Florida Building Code—Residential* and 2014 *Florida Building Code—Building* has not been evaluated, and is outside the scope of this supplemental report.

For products falling under Florida Rule 9N-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the master report issued June 2015, revised April 2016.